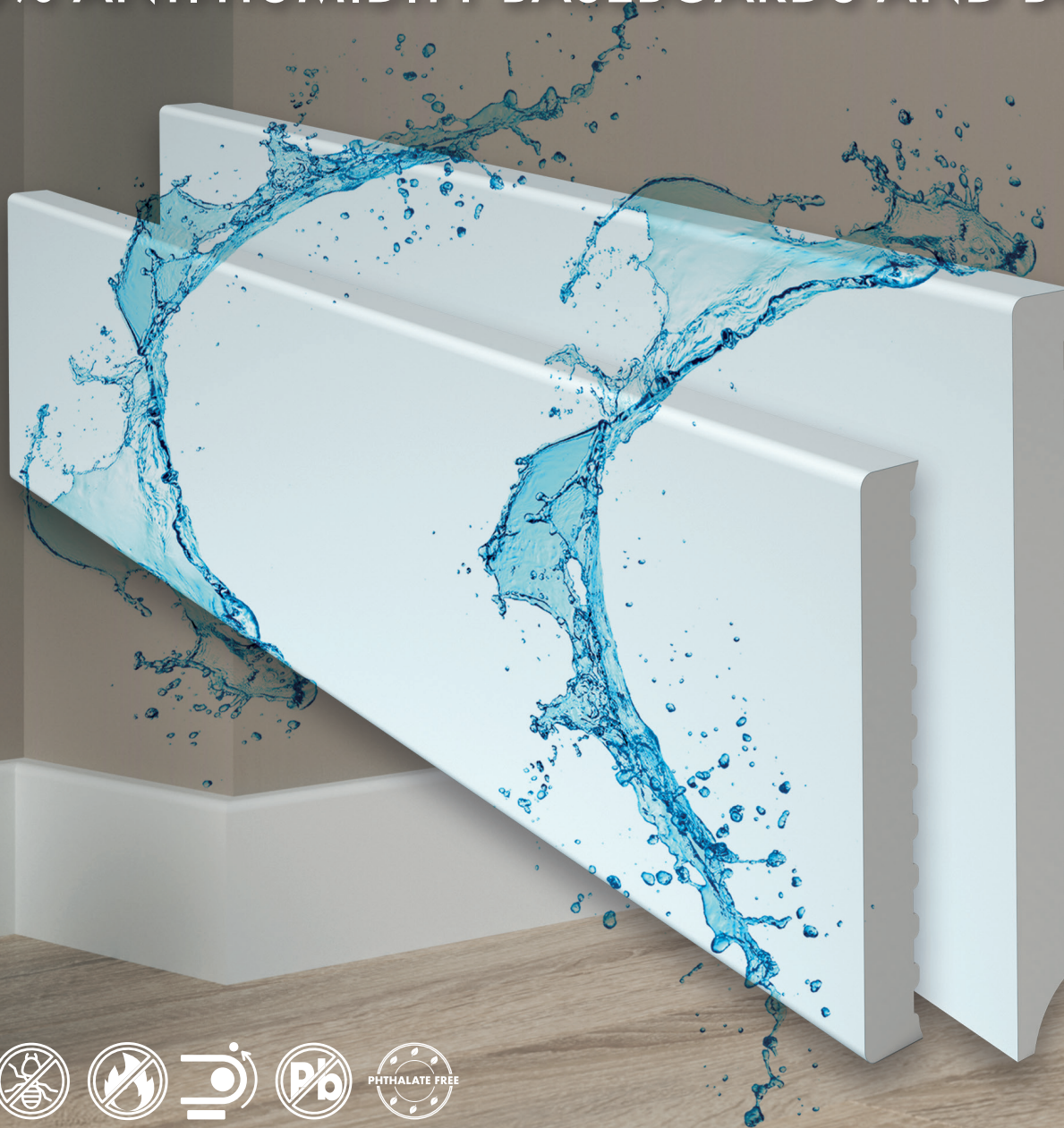


RODAPIÉ Y TAPETAS 100% ANTI-HUMEDAD

100% ANTI-HUMIDITY BASEBOARDS AND BOARDS





RODAPIÉ Y TAPETAS 100% ANTI-HUMEDAD 100% ANTI-HUMIDITY BASEBOARDS AND BOARDS

DISDOOR inventa , desarrolla, fabrica y comercializa sus productos desde 1982.

La investigación y el desarrollo nos ha permitido mejorar el valor añadido de nuestra oferta, generar competitividad y lograr ser la marca referente.

Hemos desarrollado 4 patentes de invención además de diversos modelos de utilidad y modelos industriales

Disdoor fabrica rodapié y tapetas 100% anti-humedad (patente ES 1 083 754 U) por extrusión y posteriormente los recubre en impresión digital.

Las nuevas tecnologías nos permiten ofrecer productos de última generación y aunque disponemos de más de 65 acabados, podemos ofrecerte diseños personalizados para hacer realidad sin límites cualquiera de tus proyectos.

Ponemos a tu disposición nuestro know how con nuestra 6 líneas de extrusión, recubridoras de perfiles, etc...

DISDOOR has been inventing, manufacturing and marketing its products since 1982.

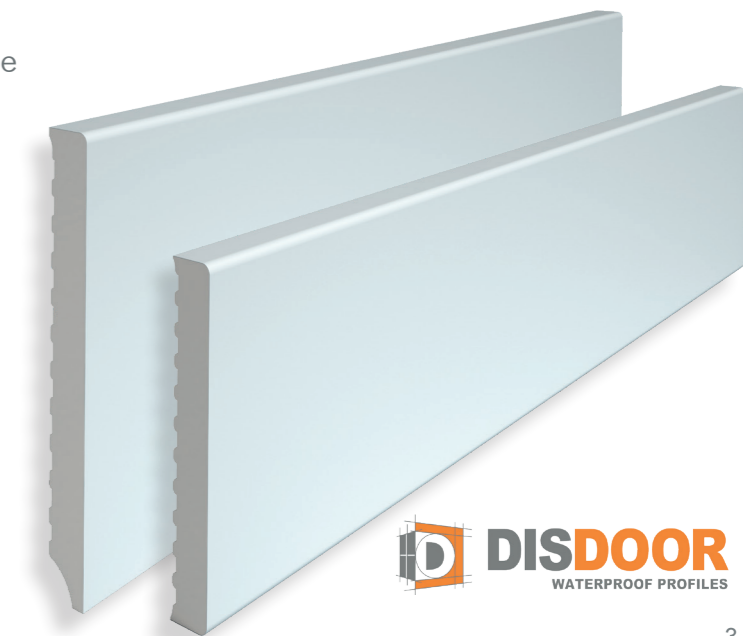
Research and development have enabled us to boost our offering's added value, generate competitiveness and become the brand of reference. We have developed 4 patents for invention as well as various utility models and industrial models.

Disdoor manufactures 100% waterproof baseboards and boards (patent ES 1 083 754 U) by extrusion and subsequently coats them with digital printing.

Using new technologies, we are able to supply state-of-the-art products.

We have more than 65 available finishes, though we can also offer you customised designs to make any of your projects a reality, with no limits whatsoever.

We place our know-how at your disposal with our 6 extrusion lines and profile coaters, etc.





PAG 6

> **100%** SOSTENIBLE Y RECICLABLE
SUSTAINABLE AND RECYCLABLE



PAG 9

> **100%** ANTI HONGOS E INSECTOS
ANTI-FUNGUS AND ANTI-INSECTS



PAG 16

> ADAPTACIÓN A SUPERFICIES CURVAS
CAN BE SHAPED TO FIT CURVED SURFACES

100% RESISTENTE AL AGUA
WATERPROOF



PAG 8

COMPORTAMIENTO ANTE EL FUEGO: AUTOEXTINGUIBLE
FIRE BEHAVIOR: SELF-EXTINGUISHABLE



PAG 12

100%

SOSTENIBLE Y RECICLABLE SUSTAINABLE AND RECYCLABLE

Los rodapiés y tapetas antihumedad DISDOOR son productos patentados y fabricados en la Unión Europea.

Se fabrican por extrusión directa conformada con resinas de PVC y agentes colaborantes de primera calidad.

El PVC es un material ecológico, sostenible y reciclable. Es el material plástico más ecológico y se componen solo en un 43% de petróleo el restante 57% es sal.

Durante la elaboración y posterior transformación de los perfiles, tan solo emite vapor de agua a la atmósfera por lo que no genera emisiones contaminantes.

DISDOOR anti-humidity baseboards and other boards are patented products made in the European Union.

They are produced by direct extrusion and formed with PVC resins and top-quality composites.

PVC is an ecological, sustainable and recyclable material and is the most environment-friendly plastic. Just 43% of its composition is petroleum; the remaining 57% is sodium chloride (salt).

Only water vapour is released into the atmosphere during the production process and subsequent manufacture of profiles, whereby there are no pollutant emissions.



Cuida lo que importa

Cares for what matters



No contiene plomo

Lead free



Libre de Ftalatos

Phthalate free

100%

RESISTENTE AL AGUA WATERPROOF

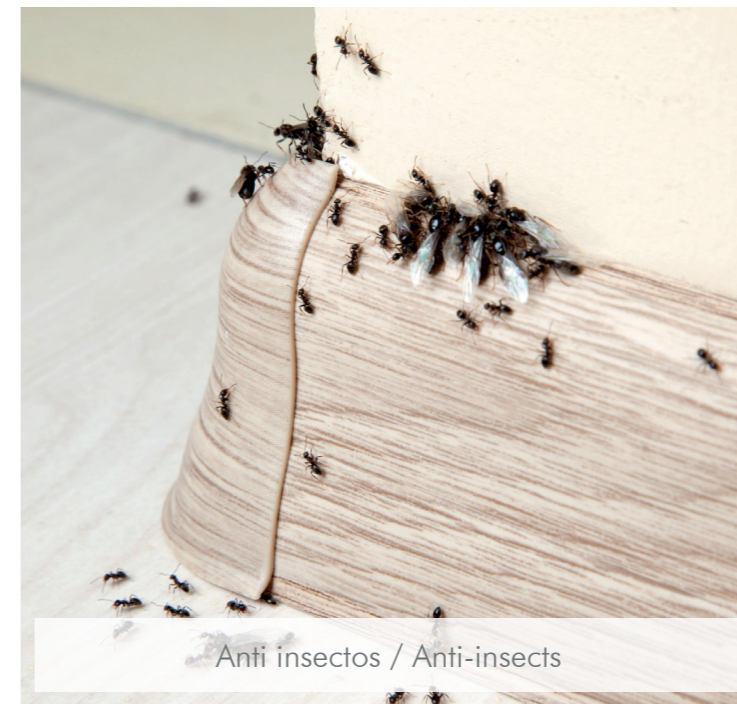


El revestimiento de nuestros perfiles antihumedad siempre va fijado con adhesivo termofusible reactivo (pur) lo que confiere total estanqueidad y un óptimo comportamiento ante el agua.

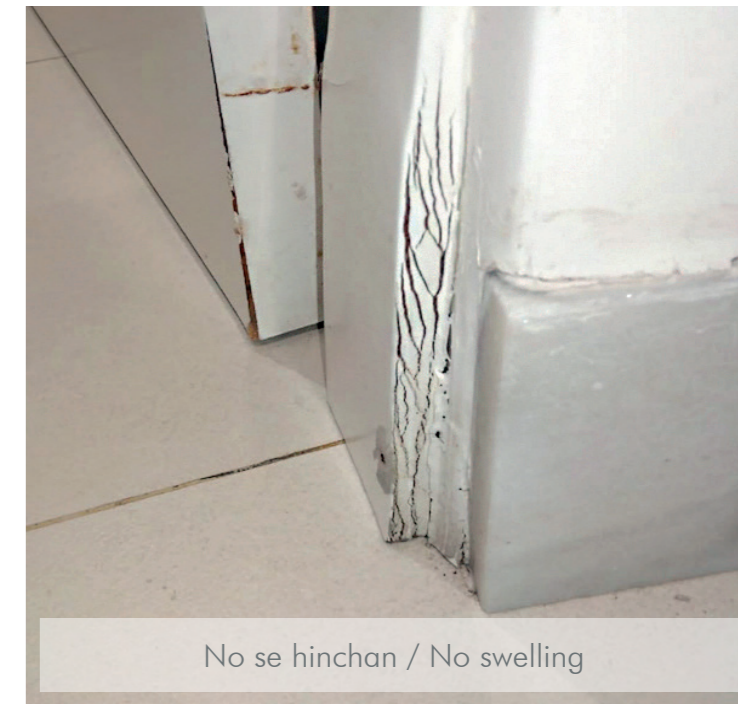
The coating of our anti-humidity profiles is always fixed in place with reactive hotmelt adhesive (PUR) to ensure a perfect seal and optimal water performance.

NO SE HINCHA NI SE DEFORMA

NO SWELLING OR DEFORMATION



Anti insectos / Anti-insects



No se hinchan / No swelling



No generan hongos / Anti-fungus



El zócalo definitivo

The ultimate baseboard

* Comportamiento de los zócalos de madera frente a la humedad

* Behaviour of wooden baseboards (skirting boards) in moisture situations

PROCESO DE FABRICACIÓN RODAPIÉ Y TAPETAS DISDOOR DISDOOR BASEBOARDS AND BOARDS – FABRICATION PROCESS



PUR Hotmelt Henkel **Henkel Hotmelt PUR**

Alta resistencia al calor y flexibilidad al frío, excelente resistencia a la humedad.
High heat resistance and flexible when cold, excellent resistance to humidity.

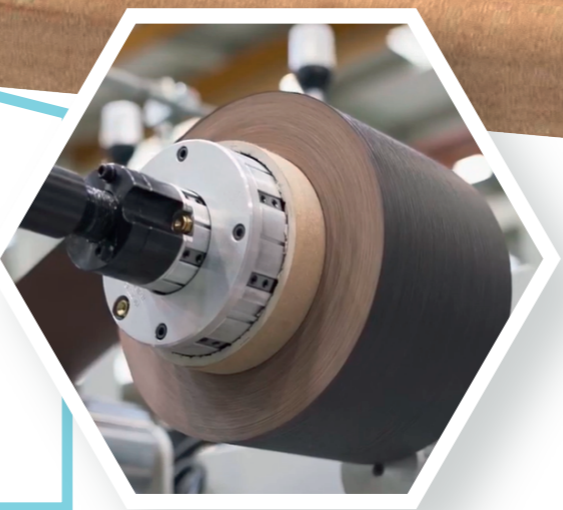


Base de PVC espumado DisDoor **DisDoor foamed PVC Base**

Respetuosa con el medio ambiente y 100% reciclable.
Respects the environment 100% recyclable.

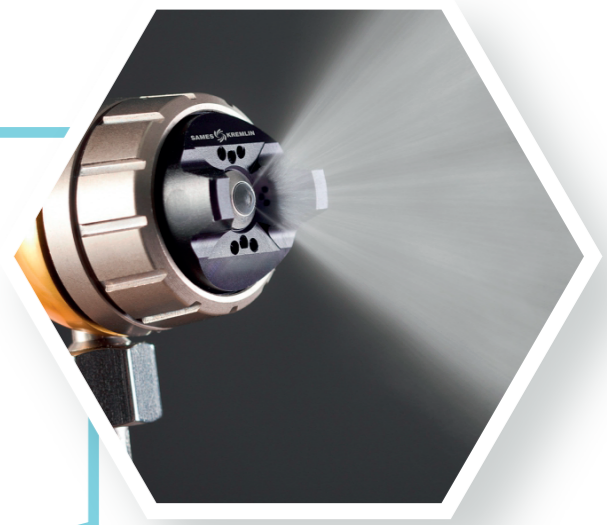
Folio impresión digital **Digital printing foil**

Finish Foil en impresión digital sin límites, más de 65 acabados.
Digitally printed Finish Foil with no limits – more than 65 finishes.

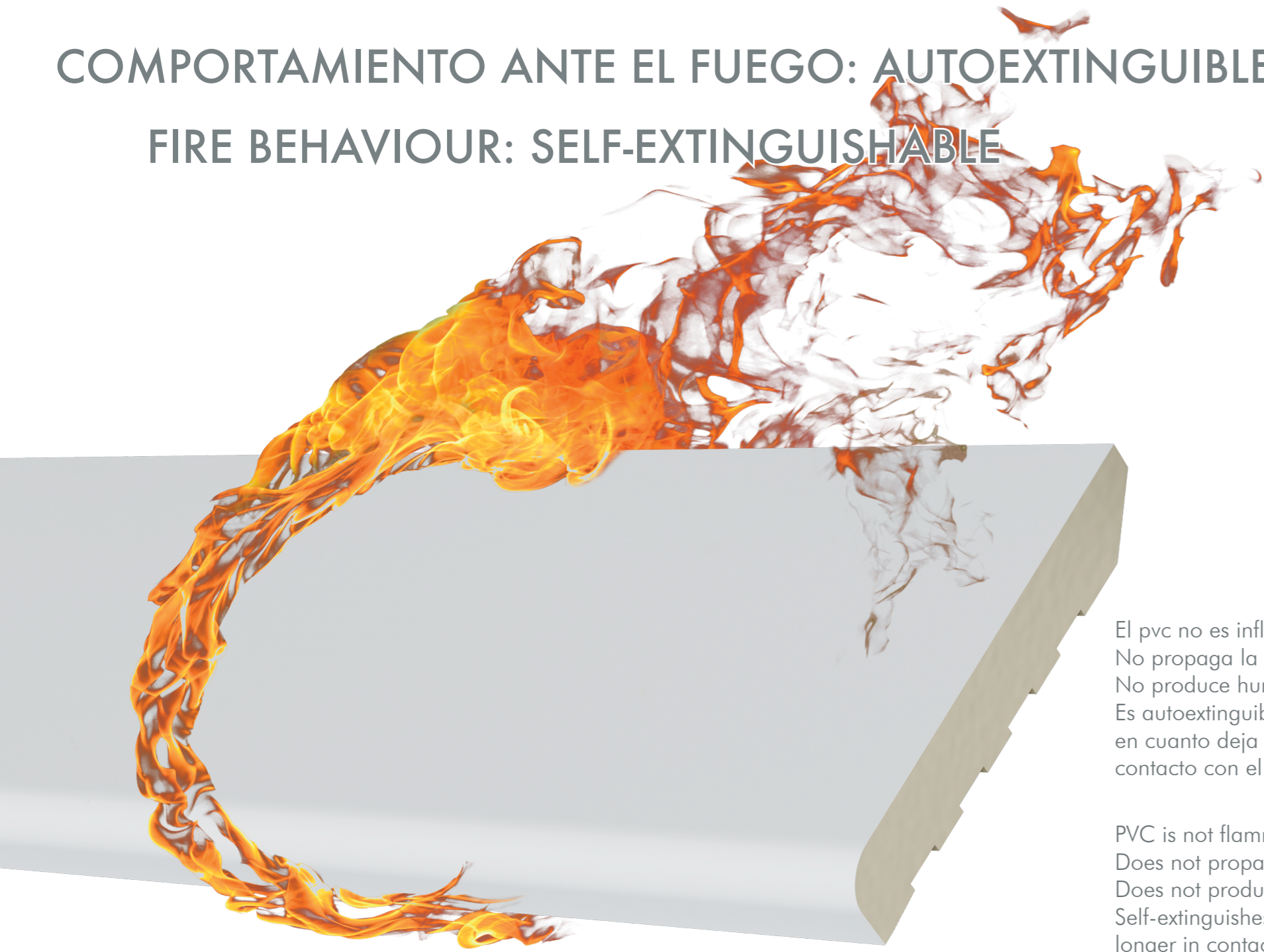


Laca protectora **Protective lacquer**

Lacas de última generación respetuosas con el medio ambiente.
State-of-the-art lacquers that respect the environment.



COMPORTAMIENTO ANTE EL FUEGO: AUTOEXTINGUIBLE FIRE BEHAVIOUR: SELF-EXTINGUISHABLE



El pvc no es inflamable.
No propaga la llama.
No produce humo.
Es autoextinguible, se apaga
en cuanto deja de estar en
contacto con el fuego.

PVC is not flammable.
Does not propagate flame.
Does not produce smoke.
Self-extinguishes when no
longer in contact with fire.

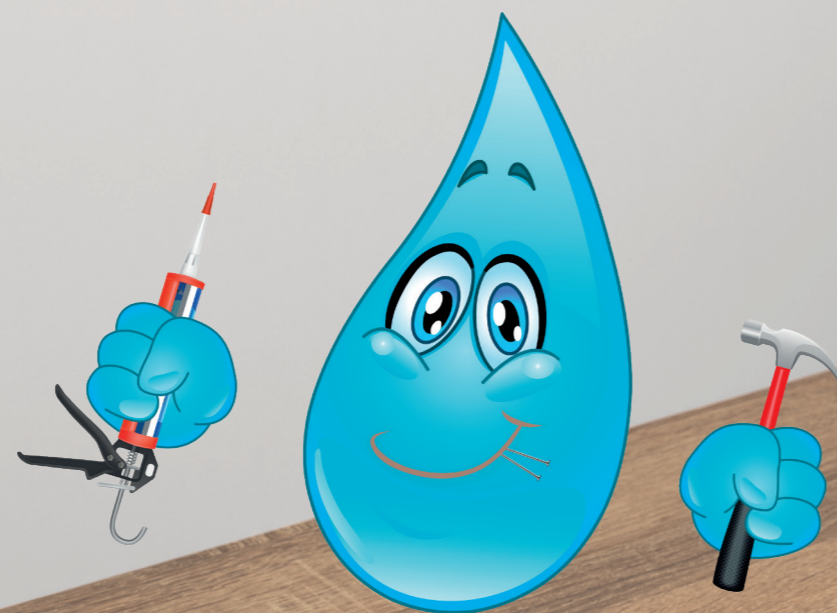
ALTA RESISTENCIA A IMPACTOS HIGH IMPACT RESISTANCE



Alta resistencia a los impactos Norma UNE-EN
13245-1 2011 y norma UNE EN 477-2018.
Los rodapiés y tapetas Disdoor previenen de los
pequeños accidentes de la vida cotidiana.

High resistance to impacts (standards UNE-EN
13245-1 2011 and UNE EN 477-2018).
Disdoor baseboards and boards prevent minor
day-to-day accidents.

FÁCIL INSTALACIÓN EASY TO INSTALL



TÚ ELIGES

Los rodapiés y tapetas antihumedad DISDOOR se pueden clavar o pegar directamente a la pared con adhesivo.

YOU CHOOSE

DISDOOR anti-humidity baseboards and other boards can be nailed or directly affixed to the wall with adhesive.



RANURAS TRASERAS PATENTADAS

Los perfiles llevan unas ranuras traseras longitudinales (patentadas) para evacuar el adhesivo sobrante y ajustar mejor a la pared o cerco.

PATENTED BACKSIDE SLOTS

The profiles have lengthwise backside slots (patented) for excess adhesive removal and to ensure a better fit to the wall or frame.

ADAPTACIÓN A SUPERFICIES CURVAS
CAN BE SHAPED TO FIT CURVED SURFACES

NO SE ASTILLA
DOESN'T CHIP



La densidad que le otorgan los materiales utilizados en su composición le confiere un mayor grado de maleabilidad para adaptarse a las paredes y suelos.

The density of the materials used in its composition makes it more malleable, enabling a better fit to walls and floors.

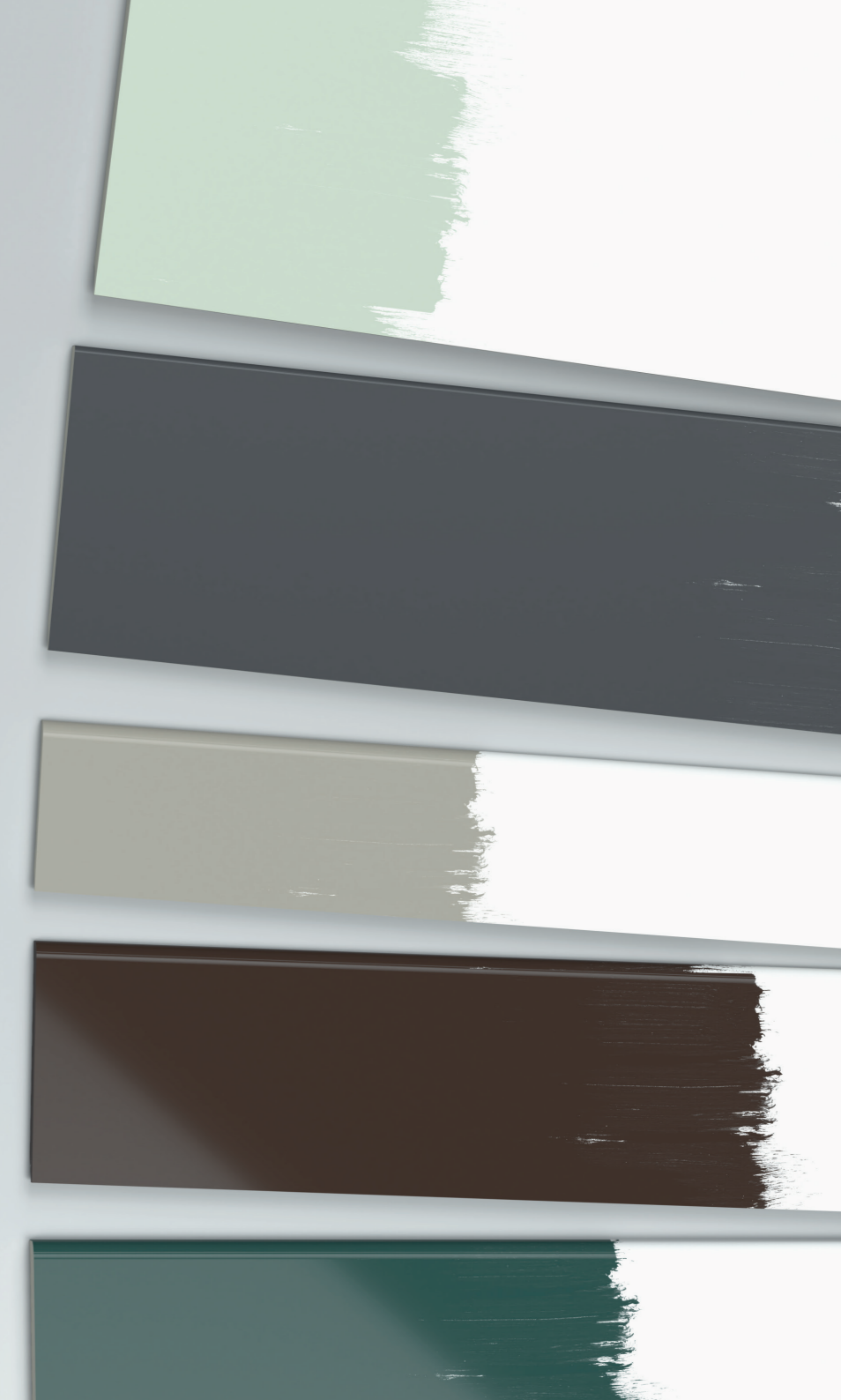


SE PUEDE PINTAR

Rápido, económico y fácil de pintar.
Resultados profesionales.

PAINTABLE

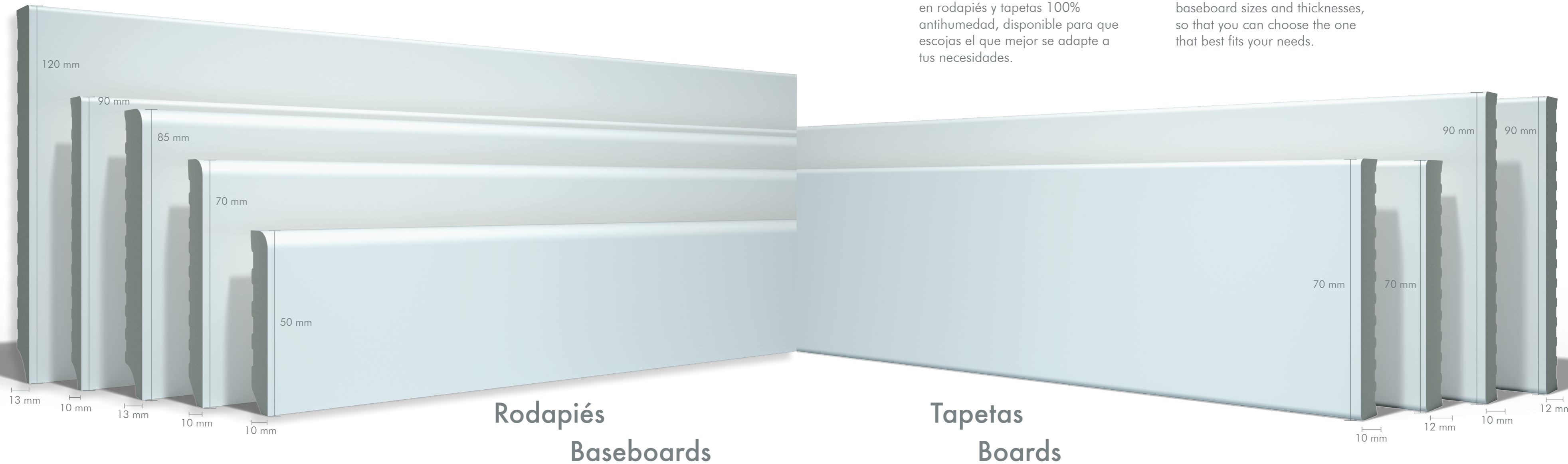
Fast, cheap and easy to paint.
Professional results.



MULTITUD DE TAMAÑOS MULTIPLE SIZES

Disdoor te ofrece la más amplia gama de tamaños y grosores en rodapiés y tapetas 100% antihumedad, disponible para que escojas el que mejor se adapte a tus necesidades.

Disdoor offers you a broad range of 100% anti-humidity board and baseboard sizes and thicknesses, so that you can choose the one that best fits your needs.



LA COMBINACIÓN DE COLOR PERFECTA

THE PERFECT COLOR COMBINATION

Disdoor apuesta por las nuevas tecnologías y su continuo desarrollo que permiten ofrecer productos novedosos y de última generación,

Por ello hemos apostado por las impresiones digitales y aunque disponemos de más de 65 acabados, podemos ofrecerte diseños personalizados

para hacer realidad sin límites cualquiera de tus proyectos.

Disdoor is committed to the new technologies, enabling it to continually develop novel and state-of-the-art products.

That's why we use digital printing.

Even though we offer more than 65 finishes, we can also offer you customised designs to achieve any of your products, with no limits.



Puedes elegir el diseño o la imagen que desees, nosotros nos encargamos de hacerlo realidad.

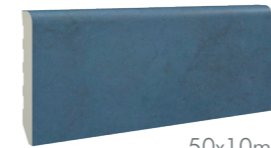
You can choose the design or image you want; we'll take care of making it real.



RODAPIÉS / BASEBOARDS



50x10mm
ALUMINIO MEL
ALUMINUM



50x10mm
BALI AZUL
BALI BLUE



50x10mm
BALI PARQUET 4
BALI PARQUET 4



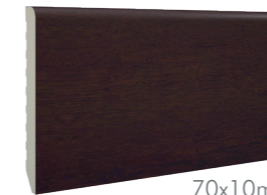
50x10mm
PRIPE PARQUET 3
PRIPE PARQUET 3



50x10mm
BALI TERRACOTA 5
BALI TERRA COTTA 5



50x10mm
BLANCO MELAMINA, BLANCO
LACADO, PAPEL LACADO BLANCO
MELAMINE WHITE, WHITE LACQUER,
WHITE LACQUER PAPER



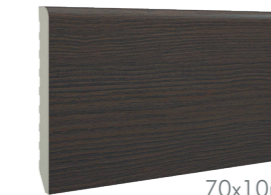
70x10mm
AERO MERBAU 15
AERO MERBAU 15



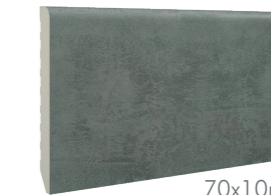
70x10mm
AERO TOSTADO
AERO TOSTADO



70x10mm
AMERICAN NOGAL
AMERICAN WALNUT



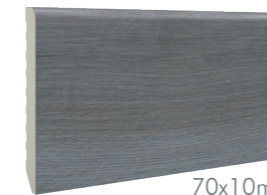
70x10mm
ANTIQUÉ VP6223
ANTIQUÉ VP6223



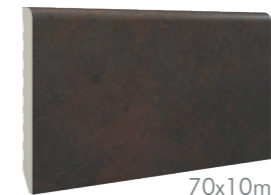
70x10mm
CEMENTO
CEMENT



70x10mm
CLASIC OAK 24837
CLASIC OAK 24837



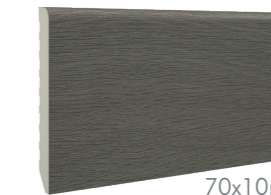
70x10mm
CLASIC OAK 24932
CLASIC OAK 24932



70x10mm
COBRE 7
COPPER 7



70x10mm
ERABLE 7
ERABLE 7



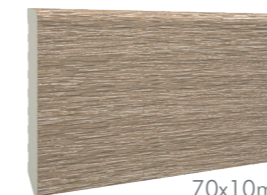
70x10mm
FINESSE TOKIO MATE
FINESSE TOKIO MATE



70x10mm
HAYA BEACH 9
BEECH BEACH 9



70x10mm
HAYA VINILO 11
BEECH VINYL 11



70x10mm
MFLOR POST OAK 3503
MFLOR POST OAK 3503



70x10mm
MIDLAND OAK 22240
MIDLAND OAK 22240



70x10mm
MIDLAND OAK 22863
MIDLAND OAK 22863



70x10mm
MOUNTAIN OAK
MOUNTAIN OAK



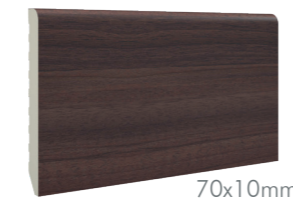
70x10mm
MOUNTAIN OAK 56440
MOUNTAIN OAK 56440



70x10mm
NATURAL OAK
NATURAL OAK



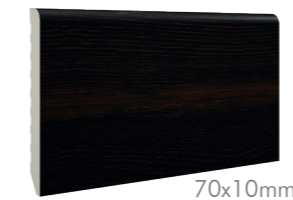
70x10mm
NATURAL SMOKED OAK
NATURAL SMOKED OAK



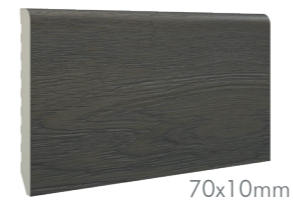
70x10mm
NOGAL CHAMBORD MATE
WALNUT CHAMBORD MATE



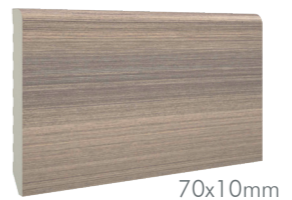
70x10mm
OLD TREE
OLD TREE



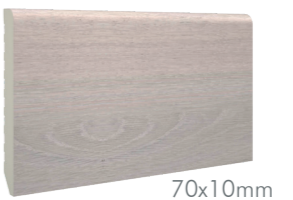
70x10mm
ROBLE MARRÓN 8514
BROWN OAK 8514



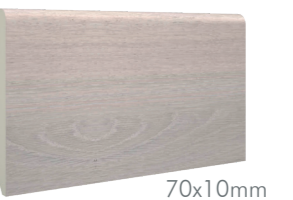
70x10mm
ROBLE MEDIO 8512
MEDIUM OAK 8512



70x10mm
ROBLE MISTIC 1
MISTIC OAK 1



70x10mm
ROBLE MONTANA
OAK MONTANA



70x10mm
ROBLE MONTANA MATE
OAK MONTANA MATE



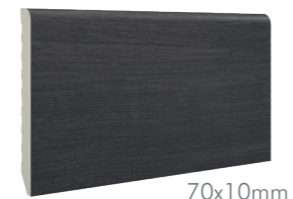
70x10mm
ROBLE NATURAL EW
OAK NATURAL EW



70x10mm
PINO MODERNO G6088
MODERN PINE PG6088



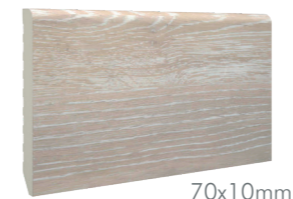
70x10mm
ROBLE ANTIL EW
ANTIL OAK EW



70x10mm
ROBLE ANTRACITA 6
ANTHRACITE OAK 6



70x10mm
ROBLE NATURE
OAK NATURE



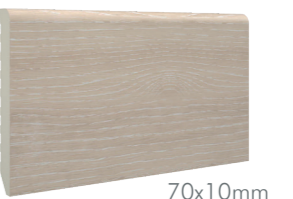
70x10mm
ROBLE STAR
OAK STAR



70x10mm
ROBLE VINILO
OAK VINYL



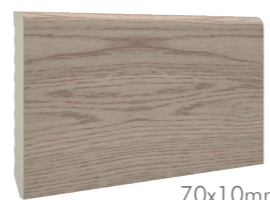
70x10mm
SCARLET OAK 50230
SCARLET OAK 50230



70x10mm
SIBIRIAN OAK
SIBIRIAN OAK



70x10mm
TERRA VP218
TERRA VP218



70x10mm
ROBLE ATENAS BLANCO
OAK ATHENS WHITE D55



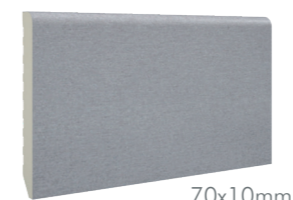
70x10mm
ROBLE ATENAS D07
OAK ATHENS D07



70x10mm
ROBLE BLANCO EW
WHITE OAK EW



70x10mm
MARMOL TRAVERTINO
TRAVERTINE MARBLE



70x10mm
ALUMINIO MEL
ALUMINUM



70x10mm
SAPELLY II
SAPELLY II



70x10mm
ROBLE RO
OAK RO



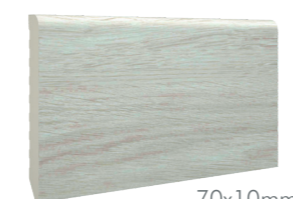
70x10mm
HAYA HP
HAYA HP



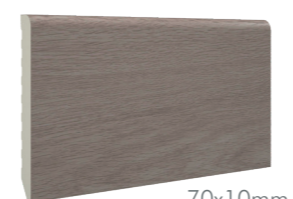
70x10mm
NEGRO
BLACK



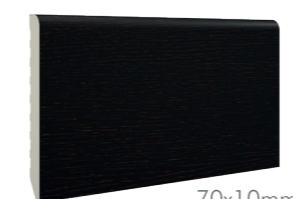
70x10mm
ROBLE CLARO 8510
LIGHT OAK 8510



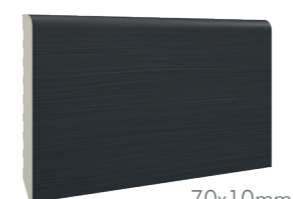
70x10mm
ROBLE CREMA 14
CREAM OAK 14



70x10mm
ROBLE GRIS EW
GRAY OAK EW



70x10mm
WENGUÉ WN
WENGE WN



70x10mm
ROBLE RENOVALES
OAK RENOVALES



70x10mm
BLANCO MELAMINA, BLANCO
LACADO, PAPEL LACADO BLANCO
MELAMINE WHITE, WHITE LACQUER,
WHITE LACQUER PAPER



85x13mm

CLASIC OAK 24837
CLASIC OAK 24837



85x13mm

NATURAL OAK
NATURAL OAK



85x13mm

NATURAL SMOKED OAK
NATURAL SMOKED OAK



85x13mm

ROBLE ATENAS BLANCO
ROBLE ATENAS BLANCO



85x13mm

ROBLE ATENAS D07
OAK ATHENS D07



85x13mm

ROBLE BLANCO EW
WHITE OAK EW



90x10mm

WENGUÉ WN
WENGE WN



90x10mm

ROBLE RENOVALES
OAK RENOVALES



120x13mm

BLANCO MELAMINA, BLANCO LACADO, PAPEL LACADO BLANCO
MELAMINE WHITE, WHITE LACQUER, WHITE LACQUER PAPER



85x13mm

ROBLE BARREL
OAK BARREL



85x13mm

ROBLE BODEGA
OAK BODEGA



85x13mm

ROBLE GRIS EW
GRAY OAK EW



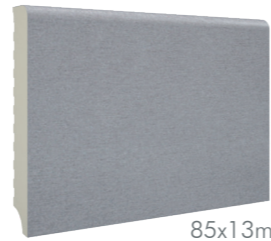
85x13mm

ROBLE NATURAL EW
OAK NATURAL EW



85x13mm

ROBLE NATURE
OAK NATURE



85x13mm

ALUMINIO MEL
ALUMINUM



85x13mm

SAPELLY II
SAPELLY II



85x13mm

ROBLE RO
OAK RO



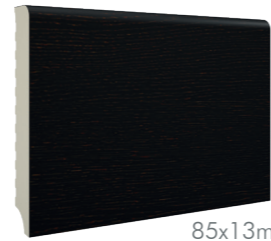
85x13mm

HAYA HP
HAYA HP



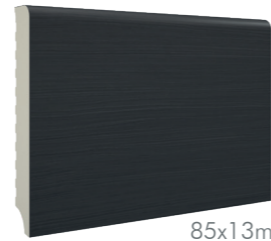
85x13mm

NEGRO
BLACK



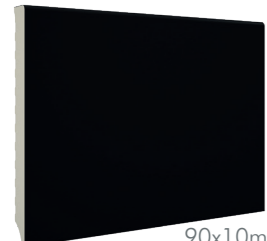
85x13mm

WENGUÉ WN
WENGE WN



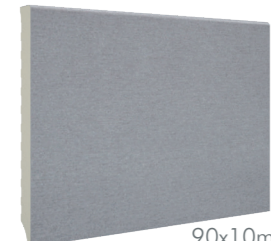
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ROBLE RENOVALES
OAK RENOVALES



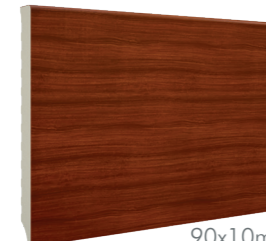
90x10mm

NEGRO
BLACK



90x10mm

ALUMINIO MEL
ALUMINUM



90x10mm

SAPELLY II
SAPELLY II



90x10mm

ROBLE RO
OAK RO



90x10mm

HAYA HP
HAYA HP



90x10mm

BLANCO MELAMINA, BLANCO LACADO, PAPEL LACADO BLANCO
MELAMINE WHITE, WHITE LACQUER, WHITE LACQUER PAPER

TAPETAS / BOARDS



70x10mm

BLANCO MELAMINA, BLANCO LACADO, PAPEL LACADO BLANCO
MELAMINE WHITE, WHITE LACQUER, WHITE LACQUER PAPER



70x12mm

BLANCO MELAMINA, BLANCO LACADO, PAPEL LACADO BLANCO
MELAMINE WHITE, WHITE LACQUER, WHITE LACQUER PAPER



90x10mm

BLANCO MELAMINA, BLANCO LACADO, PAPEL LACADO BLANCO
MELAMINE WHITE, WHITE LACQUER, WHITE LACQUER PAPER



90x12mm

BLANCO MELAMINA, BLANCO LACADO, PAPEL LACADO BLANCO
MELAMINE WHITE, WHITE LACQUER, WHITE LACQUER PAPER



ENSAYOS REALIZADOS / TESTS CARRIED OUT

Ensayo / Test	Método de ensayo / Testing method	Unidades / Units	Valor / Value
Peso específico / Specific weight	Interno/intern	g/cm ³ w	0.55 - 0.77
Dureza Shore D	ISO868	Valor	63
Determinación de la Absorción de agua / Determination of water absorption	ISO 62: Metodo 1	(%)	0.19
Rendimiento de la resistencia a la tensión / Tensile strength performance	ISO R527	Mpa	19.37
Alargamiento de rotura / Elongation at break	ISO R527	(%)	17.89
Módulo de flexión/ Flexural module	ISO 176	Gpa	0.903
Comportamiento al fuego de PVC - Valor autoextinguible / PVC fire behavior - Self extinguishing value			"Resistente durante un periodo breve al ataque de una llama sin que se produzca propagación sustancial de la llama, no produce humo / Resistant for a short period of time the attack of a flame without substantial flame propagation occurs, does not produce smoke"
Ensayo fuego euroclases / Euroclass fire test	UNE-EN 13501-1		E - EFL no hay producción de humo, ni caída de partículas / no smoke production, no particle fall
Comportamiento al calor / Heat Behavior	UNE-EN 478:2018		No se observa la aparición de burbujas, hendiduras o fisuras en la probeta / Bubbles, cracks or fissures are not observed on the specimen
Contracción térmica / Heat Reversion	UNE-EN 479:2018	(%)	0,72
Vicat	UNE-EN 13501-1 (Method B50)	(OC)	66 ± 1
Masa lineal / Linear weight	UNE-EN 13245-1:2011	(g/m)	702
Impacto / Impact	UNE-EN 13245-1 2011	(00C)	Nº de roturas 0 de 10 / Nunber of Breaks 0 of 10
Impacto / Impact	UNE-EN 477:2018	(-100C)	Nº de roturas 1 de 10 / Nunber of Breaks 1 of 10

Test de adherencia del revestimiento sobre los rodapiés y tapetas antihumedad DISDOOR® realizado por HENKEL®

Adhesion test of the coating on DISDOOR® skirting boards carried out by HENKEL®

Test methods	
Prueba de adhesión / Adhesion test	(HENKEL®-test method 901)
Resistencia al agua / Water resistance test	(HENKEL®-test method 905 20°C / 24h underwater storage)
Método de prueba /Test method according to customer´s specification	(NF EN ISO 9142 D11 72h underwater storage 24h -20°C fridge 72h 70°C oven)

Test material
Tipo de material / Type of adhesive TECHNOMELT®
Soporte PUR sobre pvc espumado / Carrier board PUR carrier foamed
Sustrato / Substrate : Papel foil, décor Oak No. 1 PVC foil, white High-Gloss, No. 2 Aluminium foil, paper gluing side, No. 3 Aluminium foil, No. 4
Tipo de adhesivo / Kind of adhesive PUR

HENKEL® judging criteria	
1-2	very high bond strength
2	high bond strength
3	satisfactory bond strength
4	low bond strength
5	very low bond strength



Test Results				
	PUR-Hotmelt			
	Paper foil, décor Oak, No.1	PVC foil, white High-Gloss, No. 2	Aluminum foil, paper gluing side, No. 3	Aluminum foil, No. 4
Adhesion (HENKEL® judging criteria)	2 high bond strength	2 high bond strength	2 high bond strength	2 high bond strength
Cold water test	All samples shows a high bond strength after the storage, no joint opening was visible			

Evaluation
The samples shows a high adhesion and a strong behavior against cold water. After the climatic test no deterioration was observed



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